

FAST-CAST POLYURETHANE FRP

High quality, very thin liquid fast casting resin system

Resin	PART A
Hardener	PART B
Colour	ivory

Applications

- Foundry patterns
- Core boxes
- Negatives
- Control castings
- Coping models
- Vacuum forming tools
- Mould probes for trimming of prototypes

Properties

- unfilled
- very thin liquid
- high filler content possible
- good curing
- very high strength
- very heat resistant

Processing data

Product		Mixture Part A+B	Resin Part A	Hardener Part B
Colour		ivory	white	light yellow
Mixing ratio	p. b. w.		100	100
Viscosity at 25°C	mPas	50 ± 5	80 ± 10	25 ± 5
Density at 20°C	g / cm ³	1,10 ± 0,02	1,02 ± 0,02	1,14 ± 0,02
Pot life 200 g / 20°C	min.	2,5 - 3,5	-	-
Curing time at RT	hrs.	0,5 - 1	-	-

Physical data

Properties	Inspect. requirem.	Unit	Value
Flexural strength	EN ISO 178	MPa	57 ± 5
Flexural modulus	EN ISO 178	MPa	1500 ± 100
Flexural strength at breakage	EN ISO 178	%	7,5 ± 0,4
Compressive strength	EN ISO 604	MPa	45 ± 5
Impact resistance (Charpy)	EN ISO 179	kJ/m ²	24 ± 4
Heat resistance (HDT)	DIN EN ISO 75 B	°C	86 ± 3
Shore hardness	DIN 53505	Shore D	72 ± 2
Coefficient of linear expansion	DIN 53752	10 ⁻⁶ K ⁻¹	-
Linear shrinkage	internal	%	-

Sales units (packages)

Units	Resin	Part. A	1,0 kg / 5,0 kg
	Hardener	Part B	1,0 kg / 5,0 kg

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Processing instructions

If using fillers, they should be stirred into the single components A and B , so that these have nearly the same viscosity. After that both components can be mixed very well.

In case of small quantities and sufficient experience it is also possible to mix the unfilled components first and then to stir in the filler, without making the potlife too short for casting.

In General

This Fast-Cast Polyurethane consists of high-quality, nearly odourless two-component-Polyurethane casting resins without mixed in filler.

The fast curing of the materials leads to a short demoulding time. The very thin binding agent effects a high filler content. The addition of different fillers determines the properties and strength.

Material should be carefully stirred up/ shaken before use.

The product can be subject to colour variations due to raw materials, but these colour variations have no influence on the quality and the properties of the product.

Storing

At room temperature (18 – 25°C) and closed original containers storage life is 6 months.

Partly used containers have always to be closed and the material has to be used up as soon as possible.

Safety measure

Please follow the precaution instructions of the Government Safety Organisation of the chemical industry when working with this material. Please follow safety advices !

Waste Disposal

According to arrangement with local authorities cured material can be disposed as domestic or commercial waste.

Non-cured products are waste which is subject to inspection and has to be disposed accordingly.

The instructions and recommendations are given in good faith and are based on long experience and careful tests. Since the conditions of use are beyond our control, and due to versatility of applications and working methods, we can't give any guarantee. All information are non-binding and are no guarantee for special characteristics or properties of the product. Despite information given from us the customer has to make his own tests regarding applications and processing. If any special warranty is requested, written agreement on this subject is essential.